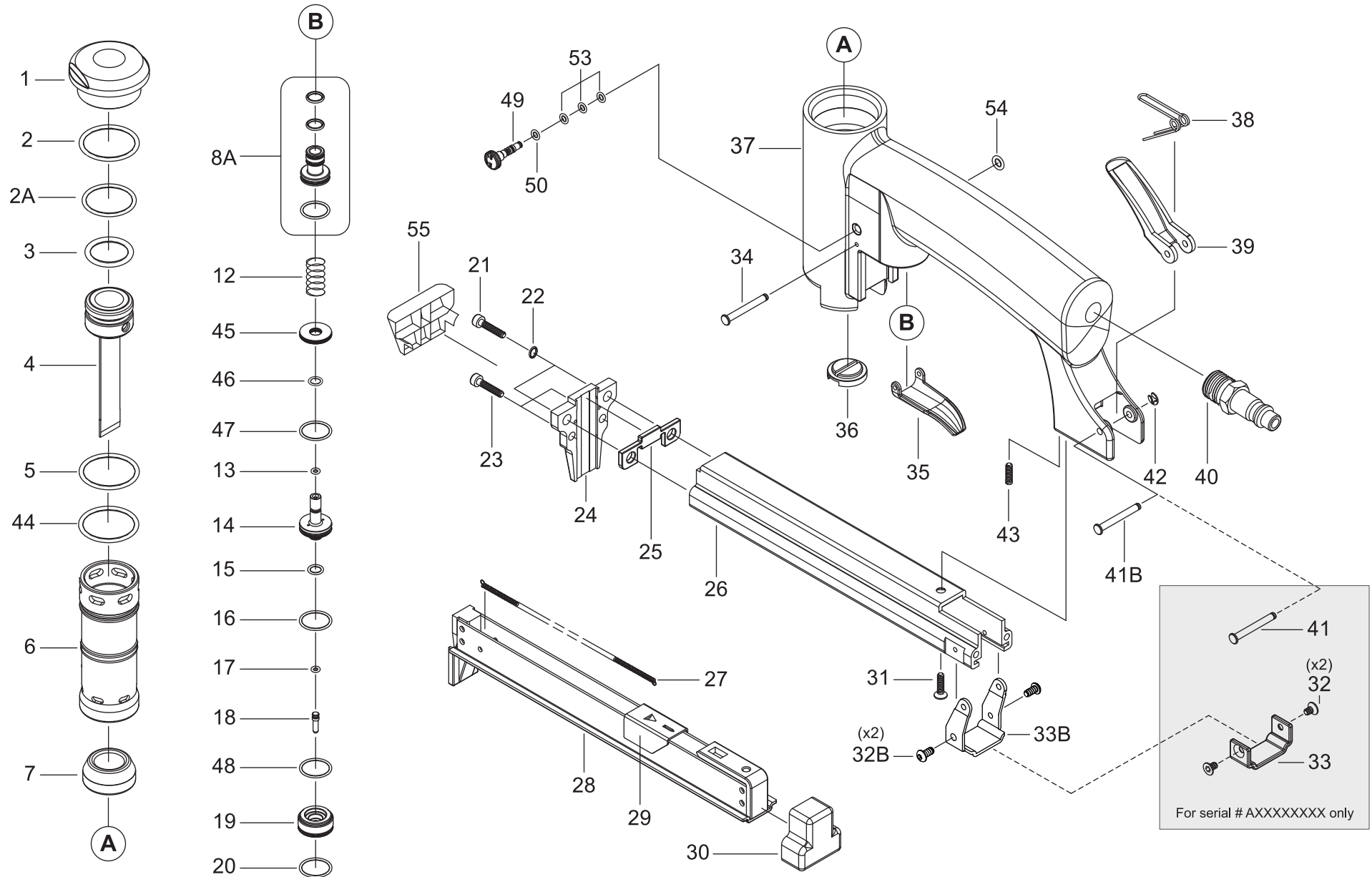


Grex 50AF, 71AF, 80AF

AF Series Auto-Firing Fine Wire Staplers

EXPLODED DIAGRAM



Grex 50AF, 71AF, 80AF

AF Series Auto-Firing Fine Wire Staplers

PARTS LIST

No.	Part No.	Description
1	23572	Head Cap Hammer
2	96100	O-Ring (Head Cap / Cylinder)
2A	96138	O-Ring
3	96101	O-Ring (Driver Piston)
4	23573	Piston Ram Assembly (50AD & AF)
	23507	Piston Ram Assembly (71AD & AF)
	23512	Piston Ram Assembly (80AD & AF)
5	96100	O-Ring (Head Cap / Cylinder)
6	23532	Cylinder (AF Series)
7	23504	Bumper
8A	23563	Trigger Valve A Assembly
12	23506	Trigger Valve Spring
13	96137	O-Ring C (Trigger Valve)
14	23533	Trigger Valve B (AF Series)
15	96108	O-Ring D (Trigger Valve) AF Series
16	96109	O-Ring E (Trigger Valve) AF Series
17	96107	O-Ring F (Trigger Valve)
18	23534	Trigger Valve Stem (AF Series)
19	23535	Triger Valve Guide (AF Series)
20	96106	O-Ring E (Trigger Valve)
21	99039	Hex. Soc. Head Screw
22	97002	Spring Washer
23	99026	Hex. Soc. Head Screw
24	23574	Nose (50AD & AF)
	23515	Nose (71AD & AF)
	23520	Nose (80AD & AF)
25	23513	Nose Plate (For all 71 & 80)
	23564	Nose Plate (For all 50, A11 & 2116)
26	23576	Magazine Cover (50AD & AF)
	23517	Magazine Cover (71AD & AF)
	23522	Magazine Cover (80AD & AF)
27	23049	Pusher Spring

No.	Part No.	Description
28	23575	Magazine (50AD & AF)
	23521	Magazine (71AD & AF)
	23526	Magazine (80AD & AF)
29	23074A	Pusher (50AD & AF)
	23047	Pusher (71AD & AF)
	23060	Pusher (80AD & AF)
30	23518	Rear Magazine Bumper
31	91010	Hex. Soc. Flat Head Screw
32	91004	Hex. Soc. Flat Head Screw
32B	88007	Hex. Soc. Screw
33	23523	Magazine Retainer
33B	23588	Magazine Retainer
34	23519	Pin (Trigger)
35	23524	Trigger
36	23525	Seal
37	23537	Gun Body (AF Series)
38	23528	Magazine Latch Spring
39	23529	Magazine Latch
40	94001	Coupling Plug
41	23530	Pin (Magazine Latch)
41B	23587	Pin (Magazine Latch)
42	95001	E-Ring
43	90009	Screw
44	96113	O-Ring 2 Cylinder (AF Series)
45	23536	Trigger Valve Plate (AF Series)
46	96105	O-Ring Trigger (AF Series)
47	96116	O-Ring Trigger (AF Series)
48	96116	O-Ring Trigger (AF Series)
49	23538	Auto Adjust Knob (AF Series)
50	96114	O-Ring (AF Series)
53	96115	O-Ring (AF Series)
54	96110	O-Ring
55	23561	Nose Cover